

# VOLUME XXX NUMBER 2, June 2019

# Part I—No smoke and no spirits. Neither beer, wine or aquavit.

#### Submitted by John Begg

This is the sad message that the employees at the Ford factory in Copenhagen can read on a bulletin attached to the brand-new factory New Year's Day 1924. The bulletin announces a total smoking and alcohol ban on the whole site. The decree comes directly from Ford's top management in Detroit and arouses frustrations among the approximately 600 employees in the assembly halls at the factory in Copenhagen South Harbor.

From their seats at the 94 meter assembly line, they can skate over the 14 water tanks set up at the factory while they think of the beer they used to have for their breakfast. But the trouble is on its way. The hard monotonous work at the South Harbor factory is to be flushed with a pilsner, so employees let management know that they are ready to pull the case all the way to labor law.

It is the five-year culmination of conflicts between Ford's leadership and factory workers, and two very different cultures that collide once more. Until now, the conflicts have been resolved without the help of the court, but as management takes the beer from the staff with a penile stroke, negotiations are going to a halt.

About 20 years earlier in 1903, Henry Ford, with the invention of the assembly line, has put an industrial revolution on rails in the United States, where his factories spit cars out to an unprecedented extent. It's going well and the cars are even exported to Europe. But it's expensive to ship them across the Atlantic, and Ford can therefore pay for its own assembly plants on the continent.

Denmark, as a neutral country, has been released graciously through World War I and is strategically well-appointed as the central body to feed northern Europe with Ford cars. The factory must run completely like in the United States. The management in Copenhagen should refer to the management in Detroit and is supervised by Ford's streamlined audit office, whose nickname is Apokalypsen's Riders.

In 1919 Ford moved into a small factory in Heimdalsgade in Nørrebro, Copenhagen with 148 workers and 12 officers. Most of the cars are imported from the United States, and the factory's depot is filled with wheels, axles, fuel tanks and horns. In the factory hall is Denmark's first assembly line, where 6-8 men collect the cars. The employees at the factory get good pay and have short working days of eight hours. On the other hand, Henry Ford expects them to work hard to make as many cars as possible, as fast and cheaply as possible.

The meeting with the Danish workers is not what Ford has imagined. In his country of residence, he has tied up trade unions at the factories, but in Denmark, almost all workers are members of a trade union. Since the main agreement, concluded between the social partners in 1899, it has been a duty to negotiate solutions.

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 Trustee
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 5481 Irish Road
 5481 Irish Road

 Grand Blanc, MI 48439

 Project Coordinators:

 Jordon Beller, IL

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 Art Callan, MA

 Special Advisors:

 Art Callan

 Loukie Smith

 Editor

 Stephanie Grundman

S24W22798 Morningside Dr. Waukesha, WI 53186 Webmaster

Greg "Shep" Shepherd 3715 Brices Ford Court. Fairfax, VA 22033 Executive Director

John Marshall 6647 W. Kennedy Road Peotone, IL 60468 email:President@maffi.org jwbegg@gmail.com Phone: (803) 727-4392)

email: VicePresident@maffi.org louisironside@aol.com Phone: (810) 798-8803

email: Secretary@maffi.org jlb72443@aol.com Phone: (253) 318-4000

email: Treasurer@maffi.org bb170d@aol.com Phone: (804) 739-4830

email: dyarde.natmus@hotmail.com Phone:(260) 402-2730

email: autotiques@aol.com Phone: (513) 489-7430

email: sorrels6060@cocast.net Phone: (734) 261-0248

email: oneale31@gmail.com Phone: (540) 748-0659

email: mack@tommackclassics.com Phone: (803) 351-3695

email: ModelAFordFan@gmail.com Phone: (905) 455-6615 Cell: (416) 435-7677

email: fish49202@yahoo.com Phone: (269) 671-4115

email: fords3031@gmail.com Phone: (248) 853-0835

email: ra.czub@gmail.com Phone: (616) 291-5161

email: wallacelcwallace@aol.com Phone: (810) 620-5626

Linda Morford, MI Stan Johnson, VA Greg Shepherd, VA

Stan Johnson

email: Editor@maffi.org sgrundie@sbcglobal.net Phone: (262) 513-0447

email: webmaster@maffi.org shepman@gmail.com Phone: (703) 476-6496

ExecutiveDirector@maffi.org jmarsh0986@aol.com Phone: (708) 258-0685

#### **MAFFI Mission Statement**

The Model A Ford Foundation, Inc. seeks to preserve Model A Fords and related memorabilia, encourage research, and educate present and future generations.

#### **Publisher's Statement**

The "A" Preserver is published quarterly by the Model A Ford Foundation Incorporated, P O Box 28, Peotone, IL. 60468-0028, with editorial offices located at s24 w22798 Morningside Drive, Waukesha, WI 53186. MAFFI is a tax-exempt educational foundation incorporated under the laws of the United States Internal Revenue Service 501(c)(3). Subscriptions are included with tax-deductible membership to MAFFI at varying rates. All rights reserved. Material in this publication may not be stored or reproduced in any form without written permission. For membership information or reproduction permission, write: Executive Director, MAFFI, P O Box 28, Peotone, IL. 60468-0028. US postage paid at Newton, MA and other locations.

## **President's Message**

By John W. Begg

# "Mr. Ronald J. Rude 1928 Light Delivery Vehicle # A-1276

Engine # A-1276 was released for assembly on a standard car chassis at the Ford Dearborn Assembly Plant on December 3, 1927.

This vehicle is one of only 99 Commercial "A" units produced in 1927 and is the only known Light Delivery to be produced in 1927.

The body was built by the Kentucky Wagon Mfg. Company, Louisville, KY. The design was a carryover from the Model T Light Delivery and was adapted for the Model A. They referred to this body design as the "Driver Salesman Body."

The combined Ford chassis and Kentucky Body was shipped by rail to the Ford dealer in Oroville, California where it was sold locally.

The Light Delivery was last registered in 1963 but had been sitting unprotected outside for almost 60 years. The sheet metal remained in excellent shape, but the wood body was almost completely gone.

Mr. Rude purchased the vehicle in 1977 and started the restoration. The speedometer showed just a little over 25,000 miles. The engine and chassis had never been taken apart and retained most all of its original parts and unique features. Even the original muffler, splash pans, fan shroud etc. were in good shape. Mr. Rude refurbished all the original parts and paid close attention to the original details. He was an authority on early Ford vehicles.

The wood body had to be totally rebuilt. The Kentucky Manufacturing Company was able to provide details from their archive files which allowed the new body to exactly duplicate the original.

Mr. Rude finished the restoration in time to enter

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The professional pride comes as a test, as employees first enter Ford's factory in Nørrebro, acquiring acquaintance with Ford's assembly line philosophy. In addition to the assembly line, there are several modern machines that facilitate production at the factory. Instead of being hand-painted dipped screens and bonnet, for example, oil-based paint that has been added astrally.

With the new methods, unskilled workers can easily carry out large parts of the work, as they already do to a large extent at the factories in the United States. But on the factory floor at Nørrebro it creates a gap. The unskilled workers who are organized in the Workers' Union are in conflict with the Metalworkers Association and some of the other skilled associations, and eventually end up in a strike. The guiding leadership looks from the sidelines, while the different professions confess each other.

Eventually, the management feels, however, forced to intervene and command everyone back to the assembly line, unless they want a bill of lading. The solution is that the skilled workers stand at one end of the assembly line, and the unskilled workers are allowed to interfere when the car roseries and the fenders are to be fitted.

Watch for Part 2 in your September issue.

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Fine Point Judging at the 2011 MARC National Meet in San Diego where the Light Delivery was awarded a MARC of Excellence. Mr. Rude also won an Award of Excellence at the 2018 MAFCA National Meet in Sparks- Reno, NV.

To say this vehicle is special and unique would be a true understatement. Added to the rarity factor is the amazing restoration which took research and dedication to such a high level in order to achieve the end results. We hope you will enjoy and appreciate this new addition to the museum exhibits. Our thanks and gratitude go out to the Rude family for their generous donation.



**Rude Light DeliveryTruck 3** 

#### **MAFFI Membership Application**

By joining MAFFI, you will help mee	et that goal while receiving an info	mative quarter	f the Model A and associated historical information. ly publication and other benefits. Your membership h MAFFI's many projects and worthwhile goals.
Name:			
Address:			
City:		State:	Zip:
Telephone:	E-mail Address:		
MAFCA/MARC Chapter			
Family Membership Category:			
Annual (\$25.00)	Three Years ( \$70.00)		Life Member (\$350.00)
Club Donation: \$			

# Executive Director's Report—June 2019

# by John D. Marshall

Memberships numbers are continuing to grow, we now have 313 Club Members and 454 Lifetime Members out of a total membership of 1676. Please tell your friends about MAFFI and the Model A Museum. Let them know that you don't have to own a Model A to become a member. You just have to love Henry's Lady!

The current total of Museum Walkway Bricks stands at 1603. Walkway Bricks are a great way to honor a current or past club member, relative or friend. They are a permanent memorial and their purchase helps to fund the museum.

Model A Day IX at the Museum is shaping up to be one of the best ever! With the theme of Unique and Original A's there will plenty of rare A's to enjoy. Don't forget to bring your cameras on September 21st!

MAFFI memberships run from May to May. On April 8<sup>th</sup>, I mailed out 654 renewal reminder letters. To date 411 member haven't yet responded to that mailing. If you haven't renewed yet, please do so as soon as possible to save us the expense of sending out reminder letters. Any funds we can save from not having to send out the reminder letters are funds we can use to improve and add to the Museum. Don't forget you can also pay your membership dues via PayPal. Just go to the MAFFI website at <u>WWW.MAFFI.ORG</u> and click on the "Membership" button.

Until we meet again, May the road rise up to meet you. May the wind be always at your back. May the sun shine warm upon your face and the rains not fall while you're driving your Model A!



# **Trustees at Work for MAFFI**

#### By Marsha Quesnel

Trustee, Marsha Quesnel and her husband, Mark recently attended the Almost Spring Swap Meet in Puyallup, Washington. This is an annual swap meet hosted by the Gallopin Gerties and the Evergreen Chapters.

They were able to set up a table for MAFFI which connected with the MAFCA table and newly appointed MAFCA Trustee, Mike Kelly. Without a raindrop in sight, the meet was a huge success.

A great day to hand out brochures for both organizations and get the word out for our Museum.

Support the MODEL "A" MUSEUM with a life long tribute

# **BRICK ORDER FORM - \$150/BRICK**

3 line message-20 Characters/line including spaces & punctuation- 17 Characters for CAPITAL LETTERS

		22					(E	ach lir	ne will	be ce	ntered	d.)							
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Add	ress_		City/State/Zip																
	Phone Email																		
Mail form and check, payable to MAFFI, at P O Box 95151, Nonantum, MA 02495																			

# The MAFFI Model AA Bus Restoration Project

# By Jim Thomas

The Model A Ford Foundation, Inc. (MAFFI) is launching a new restoration project – centered on a rare 1931 Model AA Ford Bus.



As announced at the 2018 Model A Day festivities, MAFFI has acquired an original 1931 Model AA Passenger Bus (Ford body style 330-B) in need of a full restoration. This 21-seat bus has been a generous donation to MAFFI by longtime MAFFI supporter Ken Ehrenhofer, Woodstock, Illinois.

This bus, which was built on the Ford 157" Model AA chassis, has a body fabricated by the Union City Bus Company, Union City, Indiana. The 330-B bus had luxurious padded seats and fancy wood-grained trim. Between each window a vertical mirror was mounted so a lady could fix her hair or a man straighten his tie. This bus is quite rare and is one of only three known to still exist.

If you have visited the Henry Ford Museum and Greenfield Village you may have taken a ride in their Model AA 330-B bus at the Village. This bus is used daily at the Village to give rides to visitors during the summer season.

Using volunteered labor and donated services and materials, the goal is to have the MAFFI bus completely restored to its original condition. It will then be put into service at the Gilmore Car Museum campus where the Model A Ford Museum is located. It will not be on display in the Museum itself. Instead, it will be loaned to the Gilmore and available to transport visitors around the Gilmore's between 90 acre car museum campus for all to enjoy.

The AA bus was found in a fairly complete, but rough, condition and is currently in its original, unrestored, partially-disassembled state. Having set for 50 years in a barn that regularly flooded, the tires, wheels and brake were seriously deteriorated. However, most of the bus parts and major components were intact. The engine has now been worked on and started and the body removed from the chassis. A group of eager volunteers, headed by Ken Ehrenhofer, has begun the restoration process. It is expected that the full restoration could take as long as several years to complete, depending on the pace of volunteer assistance and donated parts and services.

This project is being coordinated at the Model A Ford Foundation by MAFFI Trustee Ross Milne. The restoration itself is being organized and managed by Ken Ehrenhofer and his volunteer "Bus-Boys" crew You will be hearing more about the restoration process as updates are posted on the MAFFI website – <u>www.maffi.org</u> -- and through the planned bus project electronic monthly newsletter.

The bus project will be a Model A community-wide undertaking and extensive help - in terms of monetary donations and time, talent and parts contributions -- will be needed for its successful completion.

For questions and more information please contact Ken Ehrenhofer (<u>kehrenhofer@msn.com</u> – 630.697.3906) or Ross Milne (<u>modelafordfan@gmail.com</u> – 905.455.6615). If you would like to contribute to these restoration efforts mail your donations, marked "Bus Project," to:

Model A Ford Foundation, Inc. Attention: Bus Restoration Project P.O. Box 28

NEW MEMBERS	Tom & Donna Suffecool and Jim & Nancy Tepper				
(from 1 February 2019—4 May 2019)	in memory of Lou Heine Mississippi Model A Restorers Club				
The following new members recently joined the	in managers of Dama Hilliard				
Foundation. We welcome them to the important work of	-				
preserving the Model A and its era for future generations.	(from 1 January 2019—4 May 2019)				
LIFETIME	3 River Region, MARC in memory of Paul Stark Hoosier Hills Model A Ford Club				
Cylas & Kimberly Sefton, Munster, IN Dan Carlson, Fort Collins, CO David Renner, Manchester, MI Dan Fortin, White Plains, NY Mal Staley, Oakdale, CA Mitchell & Melody DuVall, Tahlequah, OK Chris DuVall, Tulsa, OK	in memory of Susan Lawson Auburn A's in memory of Fred Cope Auburn A's in memory of Ron Ludford Grand A's Region, MARC in memory of Lawrence E. Kaiser Auburn A's in memory of Ken Stone Rogue Valley A's in memory of Jim Martin Gallopin' Gertie Model A Club				
FAMILY	in memory of Blaine Anderson				
James N. Townsend, Rock Hill, SC Karen Dusenbery, Guthrie, OK Vicky Bartlett, South Pasadena, CA Sharon Minnich, Fort Wayne, IN Claude C. Palmer, York, SC Robert May, Decatur, MI Derek Saxton, Chicago, IL Roger Byers, Fort Wayne, IN Dennis Behning, Markle, IN John Pace, Knoxville, TN Stephen Wickizer, Knoxville, TN Bert Anderson, Dandridge, TN Tom & Linda Lortie, Woodburn, IN Jim Quinlan, Clearwater, FL Ken & Molly Cooper, Manteca, CA Todd & Cindy Sgamba, Escalon, CA Dave Sundy, Modesto, CA <b>Memorial Donations (Bricks)</b>	Pam & Jim Thomas in memory of Lee White Joe & Pat Kichler in memory of Lee White Nancy Sauer in memory of Lee White Adam & Holly Cannon in memory of Lee White Jane E. Burrous in memory of Lee White Arthur & B.J. Foreman in memory of Lee White Dave & Geri Backer in memory of Lee White Mr.& Mrs. David Cacaro in memory of Lee White Ohio Valley Region MARC/MAFCA in memory of Lee White Minuteman Model A Club in memory of Skip Hurst Minuteman Model A Club in memory of Chris Kelton Minuteman Model A Club in memory of Dave Smith Minuteman Model A Club in memory of Dave Smith Minuteman Model A Club in memory of Irene Geary Jarrod & Melissa Williams in memory of Lee White George & Kathy Link in memory of Lee White Wally & Carol Healy in memory of Lee White				
(from 1 January 2019-4 May 2019)	The Model A Touring Club in memory of Heidi Werder Ronald & Bonnie Frye in memory of Trudy Vestal				
Colonial Virginia Model A Ford Club in memory of Charles Burton Colonial Virginia Model A Ford Club in memory of Dick Parsell Colonial Virginia Model A Ford Club in memory of Barry Wise	Sooner Model A Club in memory of Marvin "Rusty" Swain Sooner Model A Club in memory of Robert "Bob" Bordwine Mary Beth Glover-Wilson in memory of Joe L. Wilson Grand A's Region, MARC				
Lehigh Valley Model A Club in memory of Steven W. Ryan Smoky Mountain Mode A Club in memory of Jerry & Joyce Gilpin Mid-Missouri Model A Restorer's Club in memory of All Past Members Sooner Model A Club in memory of Robert "Bob" Bordwine	in memory of Brad Baskerville Jim & Linda Morford in memory of Lee White Minuteman Model A Club in memory of Dave Smith Minuteman Model A Club in memory of Gus Waldron Donna Lewis in memory of Trudy Vestal Henry's Lady Chapter, MAFCA in memory of Vito Maurantonio Queen City Model A Club in memory of Johnny Phifer				
Carmaria Beeke in memory of David James Beeke	Ronald & Mary Tribbett in memory of Trudy Vestal Patti Jones in memory of Trudy Vestal				

Gallopin' Gertie Model A Club in memory of Ellene Bergstrom Salt Creek Chapter, MAFCA in memory of Llewellyn "Lou" Heine Columbus Indiana Region, MARC in memory of Robert Burns Dennis & Linda Simpson in memory of Willie Duncan

#### **Attention Members**

You can now renew your MAFFI membership using Paypal on the website.

This is another way that you can save MAFFI the expense of sending renewals notices.

#### Your A Preserver can be emailed

Advantages are that you will get your *A Preserver* issue sooner than mailed and in color. This also allows MAFFI to save on printing and mailing costs which helps to keep expenses down. If you would like to have your issues emailed, send an email to **editor@maffi.org**.

# <u> Model A Day 2019 — Hotel Information</u>

The Four Points Sheraton is now a part of the Marriott Corporate group and they are ready to accept bookings for Model A Day 2019. The Four Points Sheraton is located at 3600 E Cork St. Court, Kalamazoo, Michigan. Phone 269 385-3922.

This years' room rate is \$108 per night and does include their delicious buffet breakfast. The items on the breakfast buffet can change daily and the made to order omelets should continue on Thursday. Wednesday evening Brews and BBQ is a complimentary finger food buffet offered by the hotel management. The block expires on August 18, 2019. The MAFFI web page will contain updates on Model A Day 2019 and you can book your room from a link contained on the site. If you have questions about bookings, please let me know.

#### The direct link to make reservations:

https://www.marriott.com/events/start.mi?id=1546963751806&key=GRP

Suzan O'Neale, oneale31@gmail.com or 540 748-0659

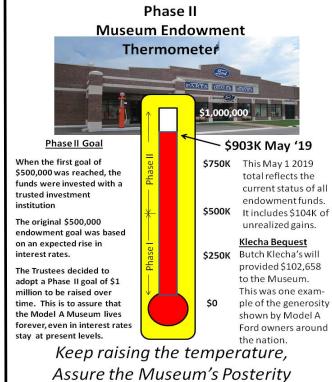
# Model A Day 2019

## by Jim Thomas

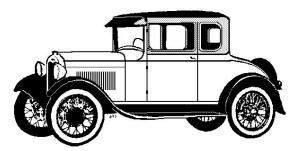
This year's Model A Day festivities will be held September 20 and 21, 2019. The Model A Day committee, headed by Jerry Morrissey, is busy planning a quite memorable event.

Under the theme of "Unique and Original," many very interesting and rare Model A's and Model AA's will be on-site – both in the Museum and on display under a large tent next to the Museum building. Included will be the 20 Millionth Ford – a 1931 Town Sedan with serial # 20,000,000 that Henry Ford drove of the assembly line on April 14, 1931. Also, on display will be the distinctive Buehrig Model A – a recreation of the original 1930 Gordon Buehrig Blindback Victoria/Cabriolet vehicle.

With the ever-expanding swap meet and an impressive line-up of Model A seminars, this year's event promises to be the biggest and best yet. Plan to attend and renew some old Model A acquaintances and create some new Model A friendships.



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Preserving The Model A Era for Future Generations

## MAFFI SALE MERCHANDISE

Museum Window Decal	\$ 2.00	Bumper Decal (My other Car is) \$ 3.00	
Iron-on Museum Cloth Patch	\$ 4.00	Museum Clutch Pin \$ 7.00	

# <u>MAFFI Programs for your Club—Loaned free to all member clubs</u> <u>Contact Janice Barker, DVD Librarian</u>—Email your requests to Janice at: <u>jlb72443@aol.com</u>

GAZ: The Russian Model A (21 minutes) Henry Ford (90 <i>m</i> inutes)							
A	lternative Uses of the Model A (17 minutes)	Music of the Model A Era (40 minutes)					
T	he Model A Story—1928 (33 minutes)	Highway Hangouts & Diners (90 minutes)					
N	IAFFI Model A School Bus Program (14 minutes)	Model A Locks and Keys by Cal Allen (90 minutes)					
T	wenty Millionth, The Milestone Model A (42 minutes)	Forty Horses (30 minutes)					
N	IAFFI Model A Magazine Ads Program (20 minutes)	Hammer Welding (60 minutes)					
S	eat Belts for your Model A by Stan Johnson (slideshow)	Timing the Ignition (10 minutes)					
The NEW FORD (23 minutes)How a Mustang Was Made (33 minutes)							
The Henry Ford Museum (slideshow)Reproduction of Era Fashions (40 minutes)							
L	LeBaron Bonney, your car will be happier (28 minutes)						
H	Howard Henderson's Model A Powered Pietenpol Air Camper (10 minutes)						
B	Buckeye Bank Robbery by Dayton-Buckeye Model A Club (45 minutes)						
A	Around the World in Model "A" Fords (74 minutes)						
	<b>Diablo A's Technical Seminar Videos</b>						

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